February 2001

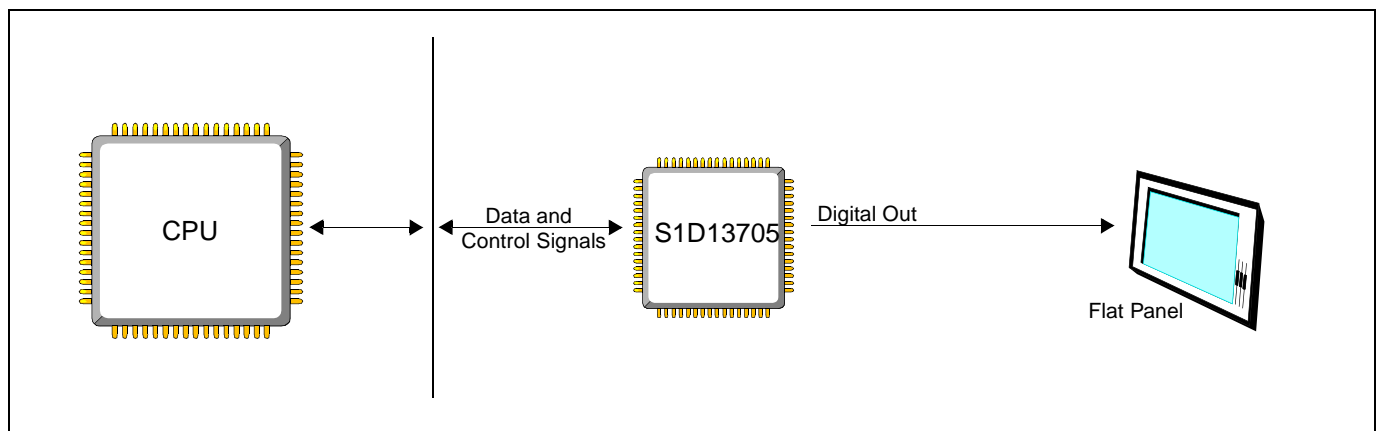## S1D13705 Embedded Memory LCD Controller

The S1D13705 is a color/monochrome LCD graphics controller with an embedded 80K Byte SRAM display buffer. The high integration of the S1D13705 provides a low cost, low power, single chip solution to meet the requirements of embedded markets such as Office Automation equipment, Mobile Communications devices, and Palm-size PCs where board size and battery life are major concerns.

Products requiring a "Portrait" display can take advantage of the Hardware Portrait Mode feature of the S1D13705. Virtual and Split Screen are just some of the display modes supported. While focusing on devices targeted by the Microsoft Windows CE Operating System, the S1D13705's impartiality to CPU type or operating system makes it an ideal display solution for a wide variety of applications.

■ FEATURES

- Embedded 80K byte SRAM display buffer.
- Direct support for the following CPU's:
  - Hitachi SH-3.
  - Hitachi SH-4.
  - Motorola M68xxx.
  - MPU bus interface with programmable READY.
- Resolutions up to:
  - 640x480 at a color depth of 2 bpp.
  - 640x240 at a color depth of 4 bpp.
  - 320x240 at a color depth of 8 bpp.

- Up to 256 simultaneous colors from a possible 4096 colors on passive LCD panels and active matrix TFT/D-TFD LCD panels.
- Register level support for EL panels.
- Hardware Portrait Mode
- Split Screen Display
- Virtual Display Support
- LCD power-down sequencing.

■ SYSTEM BLOCK DIAGRAM

■ DESCRIPTION

Memory Interface
- Embedded 80K byte SRAM display buffer.

CPU Interface
- Direct support for:
  Hitachi SH-3.
  Hitachi SH-4.
  Motorola M68xxx.
  MPU bus interface with programmable READY.
- CPU write buffer.

Display Support
- 4/8-bit monochrome LCD interface.
- 4/8-bit color LCD interface.
- Single-panel, single-drive passive displays.
- Dual-panel, dual-drive passive displays.
- Active matrix TFT / D-TFD interface.
- Example resolutions:
  640x480 at a color depth of 2 bpp.
  640x240 at a color depth of 4 bpp.
  320x240 at a color depth of 8 bpp.

Clock Source
- Single clock input for both pixel and memory clocks.
- The S1D13705 clock source can be internally divided down for a higher frequency clock input.
- Dynamic switching of memory clocks in portrait mode.

Display Modes
- 1/2/4/8 bit-per-pixel (bpp) support on LCD.
- Up to 16 shades of gray using FRM on monochrome passive LCD panels.
- Up to 256 simultaneous colors from a possible 4096 colors on passive STN and active matrix TFT/D-TFD LCD panels.
- Split Screen Display: allows two different images to be simultaneously viewed on the same display.
- Virtual Display Support: displays images larger than the display size through the use of panning.
- Double Buffering/multi-pages: provides smooth animation and instantaneous screen update.
- Hardware Portrait Mode: direct hardware 90° rotation of display image for portrait mode display.

Power Down Modes
- Software Suspend mode.
- LCD power-down sequencing.

Operating Voltage
- $CORE_{VDD}$ 2.7 to 3.6 volts; IO_{VDD} 2.7 to 5.5 volts.

Package
- 80-pin QFP14.

CONTACT YOUR SALES REPRESENTATIVE FOR THESE COMPREHENSIVE DESIGN TOOLS:
- S1D13705 Technical Manual
- S5U13705 Evaluation Boards
- Windows® CE Display Driver
- CPU Independent Software Utilities

FOR SYSTEM INTEGRATION SERVICES FOR WINDOWS® CE CONTACT:
Epson Research & Development, Inc.
Suite #320 - 11120 Horseshoe Way
Richmond, B.C., Canada V7A 5H7
Tel: (604) 275-5151
Fax: (604) 275-2167
Email: wince@erd.epson.com
http://www.erd.epson.com

Microsoft®
Windows CE
Preferred Provider

Japan
Seiko Epson Corporation
Electronic Devices Marketing Division
421-8, Hino, Hino-shi
Tokyo 191-8501, Japan
Tel: 042-587-5812
Fax: 042-587-5564
http://www.epson.co.jp

Hong Kong
Epson Hong Kong Ltd.
20/F., Harbour Centre
25 Harbour Road
Wanchai, Hong Kong
Tel: 2585-4600
Fax: 2827-4346

North America
Epson Electronics America, Inc.
150 River Oaks Parkway
San Jose, CA 95134, USA
Tel: (408) 922-0200
Fax: (408) 922-0238
http://www.eea.epson.com

Europe
Epson Europe Electronics GmbH
Riesstrasse 15
80992 Munich, Germany
Tel: 089-14005-0
Fax: 089-14005-110

Taiwan
Epson Taiwan Technology
 & Trading Ltd.
10F, No. 287
Nanking East Road
Sec. 3, Taipei, Taiwan
Tel: 02-2717-7360
Fax: 02-2712-9164

Singapore
Epson Singapore Pte., Ltd.
No. 1
Temasek Avenue #36-00
Millenia Tower
Singapore, 039192
Tel: 337-7911
Fax: 334-2716