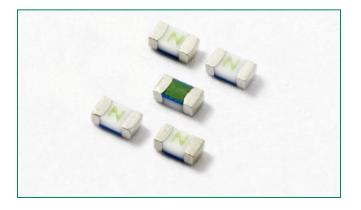
# **Surface Mount Fuses**

Ceramic Fuse > 438 Series



RoHS 🕅 HF 📲 🛞

# 438 Series - 0603 Fast-Acting Fuse



Agency Approvals			
AGENCY	AGENCY FILE NUMBER	AMPERE RANGE	
<b>71</b>	E10480	0.250A – 6A	
SP:	LR29862	0.250A – 6A	

# **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	OpeningTime at 25°C
100%	0.250A – 6A	4 Hours, Minimum
250%	0.250A – 6A	5 Seconds, Maximum

# Description

The 438 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperature up to 150°C.

The general design ensures excellent temperature stability and performance reliability.

The high I<sup>2</sup>t values which is typical in the Littelfuse Ceramic Fuse family ensure high inrush current withstand capability.

### Features

- Operating Temperature from -55°C to +150°C
- Suitable for both leaded and lead-free reflow / wave soldering
- 100% Lead-free, RoHS compliant and Halogenfree

# Applications

- Handheld Electronics
- Hard Disk Drives • SD Memory Cards
- LCD Displays • Battery Packs

### **Additional Information**

Electric	Electrical Specifications by Item								
Ampere	Ampere Max.			Nominal No	Nominal Nominal Vol	Nominal Voltage	Nominal Power	Agency Approvals	
Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms)²	Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Drop At Rated Current (V) <sup>4</sup>	Dissipation At Rated Current (W)	77	۲.
0.25	.250	63VDC		2.024	0.0017	0.550	0.138	X	Х
0.375	.375	63VDC		1.247	0.0041	0.488	0.183	X	Х
0.5	.500	63VDC		0.829	0.0100	0.486	0.243	X	Х
0.75	.750	63VDC	50A @ 63VDC	0.466	0.0281	0.378	0.284	X	х
1	001.	63VDC	50A @ 32VAC	0.310	0.0593	0.351	0.351	X	Х
1.25	1.25	63VDC		0.200	0.0510	0.365	0.456	X	х
1.5	01.5	63VDC		0.174	0.0902	0.368	0.552	X	Х
1.75	1.75	63VDC		0.125	0.1440	0.360	0.540	X	х
2	002.	32		0.051	0.1490	0.107	0.214	X	Х
2.5	02.5	32		0.0324	0.1977	0.095	0.238	X	х
3	003.	32	50A @ 32VDC/12VAC	0.0252	0.2922	0.093	0.279	X	Х
3.5	03.5	32	50A @ 32VDC/12VAC	0.0203	0.4752	0.082	0.287	X	х
4	004.	32		0.0169	0.6920	0.079	0.316	X	х
5	005.	32		0.0113	0.7398	0.074	0.370	X	х
6	006.	24	50A @ 24VDC/12VAC	0.0087	1.3838	0.072	0.432	X	Х

#### Notes:

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.

2. Nominal Resistance measured with < 10% rated current.

3. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.

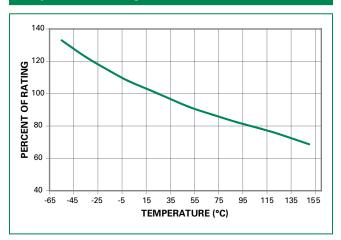
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Rerating Curve" for additional rerating information.

Devices designed to be mounted with marking code facing up.



# **Temperature Rerating Curve**



#### Note:

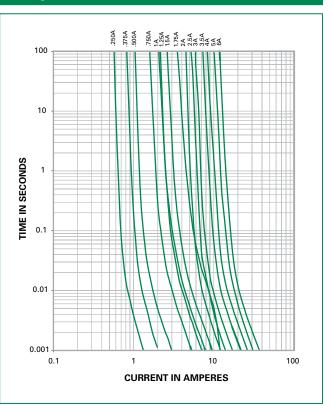
1. Rerating depicted in this curve is in addition to the standard rerating of 20% for continuous operation.

### Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:

 $\mathsf{I} = (0.80)(0.85)\mathsf{I}_{\mathsf{RAT}} = (0.68)\mathsf{I}_{\mathsf{RAT}}$ 

## **Average Time Current Curves**

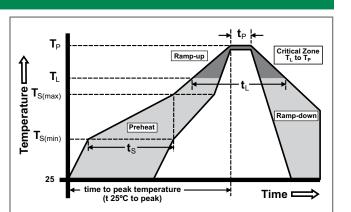


# **Soldering Parameters**

Reflow Condition		Pb – free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds	
Average Ramp-up Rate (Liquidus Temp (T <sub>L</sub> ) to peak)		3°C/second max.	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.	
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	-Temperature (t <sub>L</sub> )	60 – 150 seconds	
PeakTemperature (T <sub>P</sub> )		260+0/-5 °C	
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		10 – 30 seconds	
Ramp-down Rate		6°C/second max.	
Time 25°C to peak Temperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed		260°C	

Wave Soldering

260°C, 10 seconds max.



# **Surface Mount Fuses**

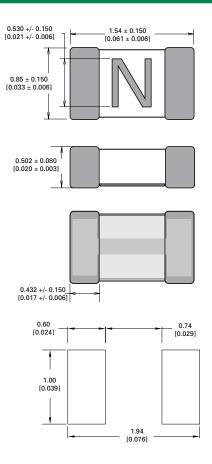
Ceramic Fuse > 438 Series



# **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass		
Moisture Sensitivity Level	IPC/JEDEC J-STD-020C, Level 1		
Solderability	IPC/EIC/JEDEC J-STD-002B, Condition B		
Humidity	MIL-STD-202, Method 103B, Conditions D		
Resistance to Solder Heat	MIL-STD-202, Method 210F, Condition B		

# Dimensions



Moisture Resistance	MIL-STD-202, Method 106G
Thermal Shock	MIL-STD-202, Method 107G, Condition B-3
Mechanical Shock	MIL-STD-202, Method 213B, Condition A
Vibration	MIL-STD-202, Method 201A
Vibration, High Frequency	MIL-STD-202, Method 204D, Condition D
Dissolution of Metallization	IPC/EIC/JEDEC J-STD-002B, Condition D
Terminal Strength	IEC 60127-4

# Part Marking System

Amp Code	Marking Code
.250	D
.375	E
.500	F
.750	G
001.	Н
1.25	J
01.5	К
1.75	L
002.	N
02.5	0
003.	Р
03.5	R
004.	S
005.	Т
006.	U

# Part Numbering System



# Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR