



# World Leading Manufacturer of **Supercapacitors** and Fuel Cell Materials

VISION FOR NATURE



# **VINATech History**

#### 2020

- Acquired Acecreation (Bipolar Plate Manufacturer)
- KOSDAQ Market IPO
- Grand Prize of the 7th KONEX Awards
- Winner of National Industry Awards of R&D

#### A leading energy storage system producer

#### 2018

- VINATech R&D Center completed in HQ
- Vietnam Factory completed
- New Sales Office in Anyang
- High technology enterprise
- Industrial Technology of the Month



#### 2012

- Selected as Global Small & Strong Business
- Grand Prize Small Business IP Manager
- Certified for New Technology(NET)
- Selected as Global IP Star Corporation



#### 2010

- Developed 3V-level super-capacitor
- Certified for Best HRD
- Certified for INNO-BIZ 2006
- Selected as a promising Small and Medium Enterprises

#### 2002

Developed Fuel Cell Material
 Carbon support, Catalyst, MEA(PEMFC/DMFC)





Leading SME Award by Korean Government
 Export-Tower Award by Korea International Trade Association
 Top 100 Companies to work' Selected in Korea



#### 2014

2019

Korean Intellectual Property Office Award in R&D
 Certified for high-end technology products
 KONEX Market IPO
 Certified as a parts & materials producer

#### An energy storage system specialist

#### 2011

Advanced Technology Center (ATC)
 Relocate Headquarters (Gunpo → Jeonju)



#### R&D for technical innovation

2005

- Best Venture - Certified for ISO - Began to mass-produce super capacitors



### Hy<sub>7</sub> cap Introduction

#### **Environment-friendly New Energy Storage Device**



EDLC Capacitors(Electric Double Layer Capacitors also known as Super Capacitors or Ultra Capacitors), are environmentally friendly energy storage devices with low energy density and high power density when compared to Battery technology.

The advantages of EDLCs are high current, fast charge and discharge, long cycle life (500,000+cycles) and long lifetime with wide temperature ranges (-40°C~+85°C) <u>RoHS, REACH & WEEE compliant safe for transportation.</u>

VPC ranges are the new high density environmentally friendly Hybrid Lithium Capacitors offering high energy, low ESR and ultra low Leakage Current in small packages.

#### Features



Rated Voltage 2.7V 3.0V

High Power Density(low ESR)

Over 500,000 cycle life

Short-term Peak Power Assist Applications

Operating temp. - 40°C ~ +65°C (+85°C when de-rated)



Operating Voltage Range 2.5V to 3.8V

Higher Energy Small Size

50,000 cycle life

Ultra Low Self Discharge

Operating temp. - 25°C ~ + 85°C (-40°C ~ +85°C in Li/SOCL2 battery system)



## Market Leaders Choice VINATech Product Applications area



#### **AUTOMOTIVE & AFTER-MARKET**

- Navigation and Dash Camera:
- Memory Back Up
- Car audio woofers:
- Compensate peak power
- Vehicle tracking and security
- Fail Safe applications, E-Call & E-Latch
- Fuel Cell generator

#### SENSOR NETWORKS, COMMUNICATIONS

- Long Term Back Up
- Pulse management
- 3.8V Lithium Capacitors

#### UNINTERRUPTIBLE POWER SUPPLY(UPS) DYNAMIC VOLTAGE RESTORER(DVR)

- Responds to momentary blackouts
- Compensate peak power
- Fuel Cells, Engine cranking

#### SMART METERS/NETWORK EQUIPMENT

- Long life: No maintenance
- Wider operating temperature : -40°C to +85 °C





## Market Leaders Choice VINATech Product Applications area





#### **MEMORY BACK UP**

- RAID,SSD, NVDIMM, DRAM to NAND Flash, Cache protection power backup
- Applied spec.: 3.0V (1F~100F)
- Circuit configuration based on cache density and power requirements.

#### **REGENERATIVE ENERGY STORAGE DEVICE**

- Hybrid electric cars, suitable for elevators or railway vehicles
- Reduce energy cost and CO2 emission
- Fuel Cells





#### WIND TURBINE

#### **Pitch control:**

- Compensate peak power
- o Semi permanent and no maintenance





#### **OTHER APPLICATION**

- o Medical & Dental equipment
- Actuators and Locking systems
- Building controls, Drones and Toys
- Robotics AGV Fault Indicators

## Hy+cap Characteristics

Product Series	EDLC(VEC/WEC)	EDLC(VET)	VPC(VEL)
Voltage	Rated Voltage 3.0V	Rated Voltage 2.7V	Operating Voltage Range 2.5V to 3.8V
Operating Temp.	-40°C ~ +65°C (+85°C when de-rated)	-40°C ~ +85°C	-25°C ~ +85°C (-40 ~ 85°C in Li/SOCL2 battery system)
High Temp. Load life	1000 hours / V <sub>R</sub> loaded under 65°C	1000 hours / V <sub>R</sub> loaded under 85°C	1000 hours / 3.8V loaded under 70°C
Capacitance	$\leq$ 30% of i	nitial value	$\leq$ 30% of initial value
ESR	$\leq$ 2 times of specified value	$\leq$ 3 times of specified value	$\leq$ 2 times of specified value
85°C Voltage	De-rated voltage Max 2.4V	Rated Voltage 2.7V	Operating Voltage Range 2.5V to 3.5V
Cycle	500	,000	50,000
Shelf life storage	3years from maı No electrical charge (ΔC: ≤10% of initial value val	nufacturing date & Temp. below 25°C /ΔESR: ≤50% of specified ue)	2years from manufacturing date Temp. below 45°C Recommend every 6month to charge V <sub>R</sub> from manufacturing date (C≤10% of initial value / ESR≤50% of specified value)

#### **Measurement of Capacitance & ESR**

#### **Capacitance (F)**



	VR	Rated Voltage
(T <sub>2</sub> - T <sub>1</sub> )	V2	0.8V <sub>R</sub>
$C(F) = I \times {(V_1 - V_2)}$	V1	0.4V <sub>R</sub>
	1	Discharge Current (1mA per Farad)

DC ESR(Rd) is calculated by voltage drop ( $\Delta V$ ) which is measured by the period of time from discharge start to 10 milli -seconds later.

#### **Equivalent Series Resistance (ESR)**

AC ESR is measured by 4-probe impedance analyzer. \*Condition : Potentiostat mode, AC amplitude : 5mV, Frequency : 1km

#### **VPC Measurement of Capacitance**

C : Discharge capacitance (F)

- I : Discharge Current (A)
- $T_1$  :time (s) from discharge start to reach  $U_R$   $T_2$  :time (s) from discharge start to reach  $U_L$
- $T_{\rm Cy:} \mbox{ Constant Voltage charging time: 30min)} \\ U_L: Rated lower limit voltage (V), U_{2,at equation} \\ U_R: Rated voltage (V), U_{1 at equation} \\ \end{cases}$



\*Module specification for 2 series cells has identical characteristics to above items.

\*All test data in this catalogue follow IEC guidelines and VINATech use 25c for all tests unless otherwise stated.

\*Visit our Web site for our new Capacitor Calculator.

\*Please contact us hycap@vina.co.kr if you need detailed datasheets and customization.

## Hy<sub>7</sub> cap / Single Cell / Lead Terminal Type

VINATech development engineers have developed the EDLC technologies in both 2.7V and 3.0V radial series to overcome the increasing challenges facing customers when finished products are installed in extreme conditions in areas of high temperature and high humidity. The challenging conditions are over and above recommended specifications for standard EDLCs.

#### **Features**

- High Power Density
- O Over 500,000 cycle life (semi-permanent)
- **O** ROHS/WEEE/REACH compliant
- O Long-term reliability improved for extreme condition
- ${\bf O}$  Short term peak power assist application

#### Drawing







Part Number	Rated Voltage	Capacitance	ESR (	(mΩ) Max. Current		Leakage Current (mA, 72hr)		Size (mm)	Weight	Volume	
Part Number	(V <sub>R</sub> )	(F)	AC(1kHz)	DC	(A)	(@2.7V)	(@3.0V)	D×L	(g)	(me)	
WEC3R0105QG		1	145	215	1.2	0.002	0.003	08 x 13	1.1	0.7	
WEC3R0155QG		1.5	115	175	1.5	0.003	0.005	08 x 20	1.4	1.0	
WEC3R0335QG		3.3	75	125	3.5	0.007	0.010	08 x 20	1.5	1.0	
WEC3R0505QD		5	50	85	5.0	0.010	0.015	08 x 25	1.8	1.3	
WEC3R0505QG		5	80	120	4.5	0.010	0.015	10 x 20	2.1	1.6	
WEC3R0705QD		7	45	75	6.5	0.014	0.021	08 x 30	2.2	1.5	
WEC3R0705QG		7	80	135	5.0	0.014	0.021	10 x 20	2.2	1.6	
WEC3R0106QA	3.0	10	45	75	8.5	0.020	0.030	10 x 25	2.6	2.0	
WEC3R0106QG	5.0	10	30	45	10.0	0.020	0.030	10 x 30	3.2	2.4	
WEC3R0106QD		10	50	75	8.5	0.020	0.030	13 x 20	3.4	2.7	
WEC3R0156QG		15	37	55	12.0	0.030	0.045	13 x 25	4.5	3.3	
WEC3R0186QC		18	30	50	14.0	0.036	0.054	13 x 25	4.8	3.3	
WEC3R0256QG		25	20	30	21.0	0.050	0.075	16 x 25	7.2	5.0	
WEC3R0506QG		50	13	20	37.0	0.100	0.150	18 x 40	12.5	10.2	
WEC3R0606QG		60	13	20	40.0	0.120	0.180	18 x 40	13.5	10.2	
WEC3R0107QD		100	12	20	50.0	0.200	0.300	18 x 59	17.5	15.0	

\* Max. Current : 1 sec. discharge to  $1/2V_{\mbox{\scriptsize R}}$ 

\* Connecting a module more than 2 series, please fully discharge over 1 hour first, then assemble right after within 1 hour

\* N.B. VEC lead terminal series is not for New Designs

\* Taping versions available for volume orders 8mm, 10mm & 13mm diameter products Also pre bending available

\* For 2.7V and 5.4V VEC EDLC, not recommended for new design



## Hy<sub>7</sub> cap / Module in 2 series

#### Features

Drawing

- High Power Density
- Over 500,000 cycle life(Semi-permanent)
- **O** 2 units serially connected to provide products
- **o** RoHS/WEEE/REACH compliant
- o Long term reliability improved for extreme condition





ltem		Characteristics					
Product series		EDLC 2 Ser	ial Module				
Rated Voltage (V <sub>R</sub> )		6.0	2V				
Operating Temperatu	ing Temperature -40 ~ +65°C(85°C when de-rated)						
Capacitance Toleranc	icitance Tolerance -10% ~ +30%						
		After 1,000 hours at VR loaded under +65	°C, capacitors meet the following criteria.				
High Temp. Load Life		Capacitance Change	$\leq$ 30% of initial value				
		ESR	$\leq$ 2 times of specified value				
	Cycle	Over 5	00,000				
Cycle Life	∆C	$\leq$ 30% of i	nitial value				
Characteristics	ESR	$\leq$ 2 times of s	pecified value				
	Method	Cycle of Charge/disch	arge from V <sub>R</sub> to 1/2V <sub>R</sub>				
Shelf life		3ye No Electrical Charge (△C : ≤ 10% of initial value / △	3years No Electrical Charge & Temp. below 25°C ( $\triangle$ C : $\leq$ 10% of initial value / $\triangle$ ESR : $\leq$ 50% of specified value)				

Part Number	Rated Voltage	Capacitance	ESR (mΩ)		Max. Current	Leakage Current (mA, 72hr)		Size(mm)	Weight	Volume	
i art Number	(VR)	(F)	AC(1kHz)	DC	(A)	(@5.4V)	(@6.0V)	D x W x L	(g)	(m¥)	
WEC6R0504QG		0.5	295	435	1.2	0.002	0.003	8.5 x 17 x 15.5	2.5	2.2	
WEC6R0155QG		1.5	155	255	3.5	0.007	0.010	8.5 x 17 x 22	3.3	2.8	
WEC6R0255QG		2.5	165	245	4.5	0.010	0.015	10.5 x 21 x 22.5	4.7	4.4	
WEC6R0355QG		3.5	165	275	5.5	0.014	0.021	10.5 x 21 x 22.5	4.7	4.4	
WEC6R0505QA	6.0	5.0	95	155	8.5	0.020	0.030	10.5 x 21 x 27	6.6	6.3	
WEC6R0505QG		5.0	65	95	10.0	0.020	0.030	10.5 x 21 x 32	6.6	7.1	
WEC6R0755QG		7.5	79	115	12.0	0.030	0.045	13 x 26 x 28	9.6	9.5	
WEC6R0126QG		12.5	45	65	21.0	0.050	0.075	16.5 x 32.5 x 28	17.2	17.7	

\* Max Current: 1sec. discharge to  $1/2V_{\mbox{\scriptsize R}}$ 

\* When connecting more than 2 series, please fully discharge over 1 hour first, then assemble right after within 1 hour

\* For 5.4V or VEC series, please contact the sales office, or VEC and 5.4V is not recommended for new design

\* For 3 Series (9V) modules, contact the sales office



## Hy<sub>7</sub> cap Single Cell / Snap-In Type

(+) Positive polarity

Q

6 ± 1.0 (PCB-Pattern 2-Ø)

±0.2

#### Features

• High Power Density Low ESR

Safety Vent

• Over 500,000 cycle life(Semi-permanent)

L ± 2.0

**o** RoHS/WEEE/REACH compliant

#### **Drawing** 2 PIN TYPE

ØD + 1.5Max.



#### 4 PIN TYPE



ltem		Charact	reristics				
Product series		ED	LC				
Rated Voltage (V <sub>R</sub> )		3.0	)V				
Operating Temperature		-40 ~ +65°C(85°C	C when de-rated)				
Capacitance Tolera	nce	-10% ~	-10% ~ +30%				
After 1,000 hours at VR loaded under +65°C			, capacitors meet the following criteria.				
High Temp. Load Life		Capacitance Change	$\leq$ 30% of initial value				
		ESR	$\leq$ 2 times of specified value				
	Cycle	Over 5	Over 500,000				
Cycle Life	∆C	$\leq$ 30% of i	nitial value				
Characteristics	ESR	$\leq$ 2 times of s	pecified value				
	Method	Cycle of Charge/disch	arge from V <sub>R</sub> to 1/2V <sub>R</sub>				
Shelf life		3y∈ No Electrical Charge ( $△$ C : ≤ 10% of initial value / △	$3 years$ No Electrical Charge & Temp. below 25°C $(/C \cdot \le 10\% \text{ of initial value} / /ESR \cdot \le 50\% \text{ of specified value})$				

#### 3.0V VEC Series

Part Number	Rated Voltage	Capacitance	ESR (	mΩ)	Max. Current	LeakageCurrent	Size (mm)	Weight	Volume
	(Vr)	(F)	AC(1kHz)	DC	(A)	(mA, 72hr)	D×L	(g)	(me)
VEC3R0107QG		100	6.0	9.0	78	0.300	22 x 45	20.0	17.1
VEC3R0227QG		220	5.0	7.5	125	0.660	25 x 70	38.0	34.3
VEC3R0367QG	3.0	360	3.0	3.2	250	1.080	35 x 62	70.0	59.6
VEC3R0387QG	5.0	380	3.0	3.2	257	1.140	35 x 62	70.0	59.6
VEC3R0407QG	-	400	3.0	3.2	263	1.200	35 x 72	80.0	69.2
VEC3R0507QG		500	3.0	3.2	288	1.500	35 x 82	96.0	78.9

\* Max. Current : 1 sec. discharge to  $1/2V_{\mbox{\scriptsize R}}$ 

\* VEC 2.7V Snap-in type is not recommended for new design



## Hy<sub>7</sub> cap / VET to Combat Extreme Conditions

The limitation to higher temperatures has in the past been the Electrolyte used by Supercapacitor Manufacturers but now the R&D Team at VINATech have developed a new supercapacitor solution of NEO VET Series which will be particularly ideal for all IoT and AMI applications.

#### **Features**

- O VET series of + 85°C Single cell 2.7V Supercapacitors
- Over 500,000 cycle life (semi-permanent)
- $\mathbf{O}$  RoHS compliant
- O High Power Density
- **O** Short-term Peak Power assist applications
- O Long-term reliability improved at high temperature 85°C and humidity of 85% RH

#### Drawing





D(Φ)	8		13						
L (mm)	20	20	30	40	25				
d(Φ)		0.7							
P(mm)	3.5	5.0							

ltem		Characteristics						
Rated Voltage (V <sub>R</sub> )		2.	7V					
Operating Temperatur	e	-40 ~ ~	+85°C					
Capacitance Tolerance	2	-10 ~	+30%					
High Temp		After 1,000 hours at VR loaded under +85°C, 85% RH	Humidity , capacitors meet the following criteria.					
High Humidity		Capacitance Change	$\leq$ 30% of initial value					
Load Life		ESR	$\leq$ 3 times of specified value					
	Cycle	Over 5	00,000					
Cycle Life	∆C	$\leq$ 30% of i	nitial value					
Characteristics	ESR	$\leq$ 3 times of s	pecified value					
	Method	Cycle of Charge/discl	narge from VR to 1/2VR					
Shelf life		3ye No Electrical Charge ( $ riangle C$ : $\leq$ 10% of initial value / $ riangle$	ars & Temp. below 25°C ESR : ≤ 50% of specified value)					

 $^{\star}$  Max. Current : 1 sec. discharge to  $1/2V_{\text{R}}$ 

\* Note: The products are tested based on the test conditions and methods defined in AEC-Q200

Part Number	Rated Voltage (V <sub>R</sub> )	Rated Capacitance (F)	ESRAC (mΩ)	ESRDC (mΩ)	Max Current (A)	Leakage Current(mA)	Size(mm)	Weight	
Part Number	Surge Voltage (3.0V)	@25°C	@ 25°C 1kHz	@ 25°C 10msec	@25°C	@25°C	D×L	(g)	
VET2R7335QG	2.7	3.3	140	210	2.5	0.010	08 x 20	1.5±0.2	
VET2R7505QG	2.7	5	90	135	4	0.015	10 x 20	2.2±0.2	
VET2R7106QG	2.7	10	50	75	7.5	0.030	10 x 30	3.2±0.2	
VET2R7156QD	2.7	15	40	60	10.5	0.040	10 x 40	4.3±0.2	
VET2R7156QG	2.7	15	40	60	10.5	0.040	13 x 25	4.5±0.2	

\*Regarding purchasing modules, please contact hycap@vina.co.kr.



## Hy<sub>7</sub> cap / VPC Vina Pulse Capacitor

The new powerful VPC series offers High Energy Density, ultra low Leakage Current, low ESR and high energy from a new miniaturised Lithium Hybrid Capacitor development. VINATech have responded to market requests with 30F capacitance in 08 x 20 can, 100F, 150F and 250F family products. Ideally suited to supporting Battery powered products and IoT applications.

#### **Features**

- O Ultra Low Self Discharge
- O High Operating Voltage
- O High Energy Density
- O High Capacitance
- O Wide Operating Temperature Range

#### Drawing



Item	Spec. value	Test methods
Operating Voltage Range	2.5V to 3.8V (2.5V	√ to 3.5V @ 85°C)
Operating Temp. Range	-25 ~ 85°C (-40°C ~ 85°C @ i	in Li/SOCL2 battery system)
Load Life @ 70°C		- Temperature: 70±2°C, 85±2°C - Time : 1,000 hours
Load Life @ 85°C		<ul> <li>Voltage : 3.8V, 3.5V and measure the floating charge characteristics after returning to normal temperature and humidity.</li> </ul>
Heat cycle characteristics	ESR : $\leq 2$ times of specified value Appearance : No abnormality	- Temperature: 85±2°C, -40±2°C - Duration: 30 min - Cycle Numbers: 100 cycles
Cycle Life		- Temperature : 25±2°C - Cycle Number : 50,000 - Discharge Current : 20 C-rate - Cut-off Voltage : 2.5V (DOD 100%)
Low Temperature characteristics	Capacitance : $\leq$ 50% of initial value ESR : Less than 20 times of specified spec.	The specification shall be met lower category temperature range of -25°C

#1 Reference IEC62813 4.2 | #2 1sec. Discharge to 3.2V

Part Number	Rated Voltage (V <sub>R</sub> )	Rated Capacitance (F)	ESRAC (mΩ)	ESRDC (mΩ)	Leakage Current (µA)	Self Discharge (V)	Rated Current (A)	Pulse Current (A)	Weight	Energy Density	Capacity
	Surge Voltage (4.0V)	@25°C#1	@25°C1kHz	@25°C100msec	@25°C72hr	@25°C#1	@25°C	@25°C#2	(g)	Wh/kg	Ah/kg
VEL08203R8306G	3.8	30	350	700	1	- 3%	0.15	0.5	1.9±0.2	17.961	5.702
VEL10303R8107G	3.8	100	100	200	2	- 3%	0.4	2.0	4.2±0.2	27.083	8.598
VEL13253R8157G	3.8	150	70	140	3	- 3%	0.5	3.0	6.2±0.2	27.520	8.737
VEL13353R8257G	3.8	250	50	100	5	- 3%	0.75	5.0	8.2±0.2	34.680	11.009

\* Energy Density (Wh): [0.5 x C x {(Vrated^2)-(Vmin^2)}]/3600

\* Capacity (Ah): (C x (Vrated-Vmin)}/3600



### Hy<sub>7</sub> cap User Guidance

Do not take the product apart or damage at random. Follow guidelines for product placement (Soldering, pin formation etc.) Warranty will not be granted if there has been failure to follow our guidelines.

#### Polarity

01

> This is a polarised product (+positive and -negative poles) so it must be used accordingly. The negative pole is clearly marked on the product sleeve.

#### 03 Overvoltage and overcurrent

- > It is recommended that the product should be used below the rated voltage. When used over the rated voltage, it could lead to vent expansion and failure, the useful life span will be shortened
- > In case of connecting more than 2 units for modules, we recommend lowering the operating voltage per cell by a minimum of 10% from the rated voltage to ensure safer voltage balancing (e.g. 2.43V per unit in case of 2.7V series).
- > It is recommended that the product should be applied below the maximum current. When used above the maximum current, it will lead to can expansion and failure or its life span will be shortened.

#### 04 Working conditions and storage

- > The working life of this product will be shortened by the working environmental conditions, such as temperature, humidity and air pressure among others.
- > Do keep the product within environmental conditions that are recommended in this document. Check with the sales office.
- > Do not expose the product to over 75% relative humidity. When exposed for a long time, its life can be shortened or it can cause malfunction.
- > Do not use or keep the product in the temperature range that is higher than recommended in this document. Its life will be shortened or it can cause malfunction.
- > Do not use or keep the product in highly corrosive atmospheres that is composed of substances (for example, the environment that is exposed to halogen substances, such as Cl, F, or halogen compounds, nitrogen substances or nitrogen compounds, sulphur substances or sulphur compounds, hexavalent chrome, arsenic, among others).

#### **EDLC Lead Terminal Bending Process**



#### **VPC Handling Guide**



\* Product head and fire may occur due to incorrect product storage, product measurement and processing.



### Hy<sub>7</sub> cap / Module Customized Series

#### **Features**

- o Ultra-low internal resistance
- High-power and reliable performance
- o Over 500,000 duty cycles
- o Compact & fully enclosed splash proof design

#### **Applications**

- o Automotive
- AGV/ Robotics
- Consumer electronics
- o Renewable energy system
- Short term UPS & Telecommunications
- Wind turbine pitch control



Part Number	Voltage (V)	Capacitance (F)	pacitance (F) Cell Structure		Application
VEM 30R0 366 QG	30.0	36.0	3.0V – 360F 10S	122 x 150 x 70	
VEM 30R0 106 QG	30.0	10.0	3.0V – 100F 10S	160 x 60 x 50	Power Supply Control Unit
VEM 60R0 505 QG	60.0	5.0	3.0V – 100F 20S	146 x 104 x 70	
VEM 16R0 606 QG	16.0	60.0	3.0V - 360F 6S	37 x 233 x 70	Wind Turbine
VEM 144R0 755 QG	144.0	7.5	3.0V – 360F 48S	315 x 340 x 70	Regenerative Braking
VEM 18R0 127 QG	18.0	120	3.0V – 360F 6S2P	270 x 100 x 70	Dower Pack up
VEM 90R0 166 QG	90.0	16.6	3.0V – 500F 30S	400 x 200 x 90	Ромет васк ир



### **VINATech Fuel Cell Material**

#### **Membrane Electrode Assembly**

#### VINATech advanced Membrane Electrode Assembly(MEA) It is made with carbon support and catalyst have high power and durability

VINATech has started the fuel cell components business from 2002. We are manufacturing our own carbon support, catalyst and PEMFC / DMFC-MEA. VINATech products, carbon support, catalyst and the MEA, can be used for all kinds of applications(stationary and vehicle etc.). Based on our patented carbon technology, VINATech is committed to developing new products and technologies to provide the world class quality.



#### 11.VINATech Fuel Cell Material

### Carbon support

- Various shapes of carbon nanoparticles
- · High electrical conductivity
- High anti-corrosion : high crystallinity and surface area
- Uniform edge surface: high affinity and catalyst
- High mesopore ratio



Division	BET(m²/g)	XRD(d₀₀₂, nm)	Туре	Shape of particle	
VES-PL0100	60~70	0.336-0.338	CNF	Platelet	
VFS-HE0150	100~150	0.340-0.345	CNF	Herringbone	
VFS-SP0450	400~500	0.345-0.355	Carbon black	Sphere	
VFS-SP0750	700~800	0.345-0.355	Carbon black		

### **Carbon Nanofibers**





**Mesopore formation** 



Hybrid technology



Surface and Edge Control



<sup>4</sup> Sassin et al., Anal. Chem. 2017 \* ECS Transactions, 2006, 3, 717

Optimum electrode structure



#### 11.VINATech Fuel Cell Material

### Catalyst

- $\cdot$  High reactivity and durability
- · Electrochemical Surface Area(ECSA) and good metal stability
- $\cdot$  Narrow particle size distribution



Division	Pt content(%)	ECSA(m²/g)	Particle size(nm)	Support type
VFC-HE	20~60	30~45	2.5~2.8	Herringbone
VFC-SP	20-00	50~60	2.5~3.0	Carbon black

#### VFC-SP



### VFC-HE



#### Performance and Durability of Catalyst

#### Electrochemical analysis in Half cell

Operating environment durability test (0.6 V(3s) - 0.95 V(3s), 30k cycling, DOE Standard)



VINA Tech's catalyst durability meet DOE standard. Test results show our catalyst has good performance and metal stability.



### MEA(Membrance Electrode Assembly)

- Available to PEMFC&DMFC
- High reliability and durability
- · High performance at any environments
- Customized lazer(CCM, 5, 7)



Product		Application		A	Available form		Size	
PEMFC	Tr	Transport, Stationary, Portable		CCM and 5, 7 layer		Customization -450 cm <sup>2</sup>		
DMFC		Portable, Back-up power		5 layer				
Division		PEMFC					DMFC	
DIVISION	Transpo	ortation	Stationary		Drone		Forklift, Portable	
Performance	0.25 A/C @1 b	@077V para	2 A/C @ 0.6V @ 2 bara		0.5 A/C @ 0.72V @ 1 bara		0.2 A/C@ 0.48 V @lbara	
Durability	>5,00 (DOE sta	00hr andard)	> 26,240 hr (10% degration, 3.5uV/hr)		> 5,000hr		>5,000hr	
Operating Conditions	50-9 0-100	5 °C % RH	60-80 °C 100% RH		50-70"C 0-50 % RH		60-80 °C 0% RH(cathode)	

#### Performance and Durability of MEA

#### Electrochemical analysis in MEA Single cell

High voltage durability test (1.0-1.5 V, 500 mV/s, 5k - 10k cycling, DOE modified)





Temperature : 60°C Pressure : An / Ca = 1 bar / 1 bar Flow : H2 / N2 = 200cc / 600cc RH : An / Ca = 100% / 100% Cycle : 500 mV/s (1.5 – 1.0V, 5k cycling)







### Current Density @ 0.6V

#### Low humidity Performance of MEA

#### Electrochemical analysis in MEA Single cell

Single Cell MEA I-V Curve at low humidity



#### Test Condition

- ✓ Temperature : 60°C
- ✓ Pressure : An / Ca = 1 bara / 1bara
- $\checkmark$  Flow: H2 / Air =  $\times 1.5$  /  $\times 2.0$
- ✓ RH: An / Ca = 100% / 100% 0% / 50%

#### MEA Specification

✓ 25cm<sup>2</sup> Single Cell

Division	RH %	mV @ 250 mA/cẩ		mV @ 1,000 mA/cr <sup>2</sup>		mV @ 1,500 mA/crỉ	
Commercial -	100-100	794	2.1%↓	667	5.3%↓	565	- 13.2 %↓
	0-50	778		632		496	
VINATech -	100-100	806	1.4 %↓	689	3.2 %↓	628	- 8.0 %↓
	0-50	795		667		578	



Please contact VINATech sales office for any customized design, changing size, material, electrode, membrane electrode assembly property control, and including the above, you can come up with any innovative idea, VINATech R&D engineers awaits your suggestions.



We promise that our customers will be our highest priority as we believe that we can only exist as long as our customers do.



### **ABOUT VINATech**

World Leading Manufacturer of Supercapacitors and Fuel Cell Materials

VINATech challenges new technologies and new products by constant change and effort.

VINATech research and development lab works on supercapacitors and fuel cell materials based on R&D system for new technology and new products for next generations and future growth.

It is applied to as many as areas from Social Infrastructure for building Smart Cities to Hydrogen Fuel Cell related areas.





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### CUSTOMERS ARE THE REASON FOR OUR BUSINESS.

Product design and specifiction are subject to change without notice. Contact us for the current technical specifications before purchasing products.



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